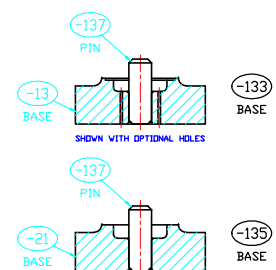
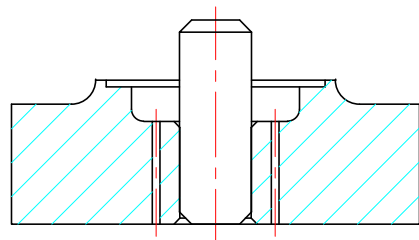


UNDER REVIEW
URF 17-721 VM



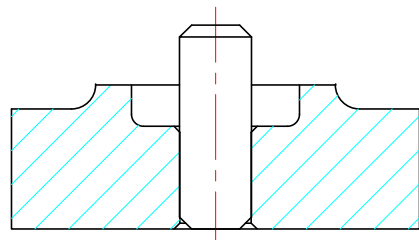
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REVISIONS			
REV	DESCRIPTION	DATE	APPROVE

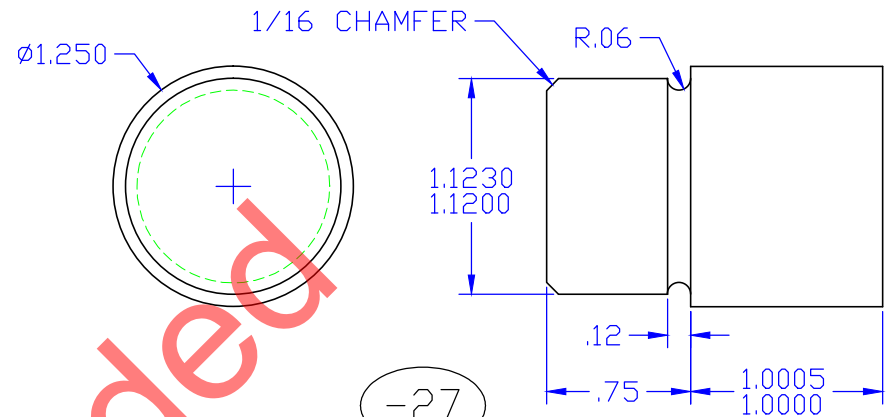


SHOWN WITH OPTIONAL HOLES

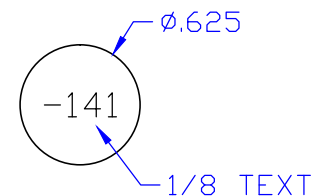
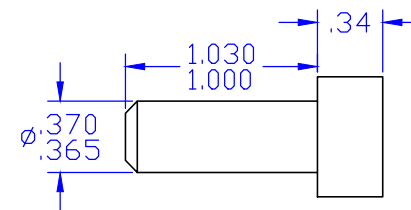
-133
BASE



-135
BASE



-27
SUPPORT



-141
PILOT

UNDER REVIEW
URF 17-721 VM

SEE T101529 FILE FOR ADDITIONAL PRINTS

PART #	QTY	DESCRIPTION
-7	1	HOUSING ASSEMBLY - NOT SHOWN
-23	1	PUNCH & SET - NOT SHOWN
-27	2	SUPPORT - 4140 Ø1 1/4 x 1 3/4
-133	1	BASE ASSEMBLY
-135	1	BASE ASSEMBLY
-141	1	PILOT - 4140 Ø5/8 x 1 3/8

USED ON MODEL
206-A
206-B
206-B3
206-L
206-L3
206-L4

DRAWN BY:	COLE
CHECKED	
HEAT TREAT	
FINISH SPEC	CAD YELLOW
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	FRACTIONS ± 1/32
.XXX ± .010	ANGLES ± 5°
.XX ± .03	
.X ± .1	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
.015 x 45° PR .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

RED BARN MACHINE			
TITLE			
TAIL ROTOR ROLL STAKE TOOL			
DWG NO.			
T101529-131			
SCALE		DATE	SHEET
1 : 1		11-6-01	3 of 3

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REVISIONS			
REV	DESCRIPTION	DATE	APPROVE

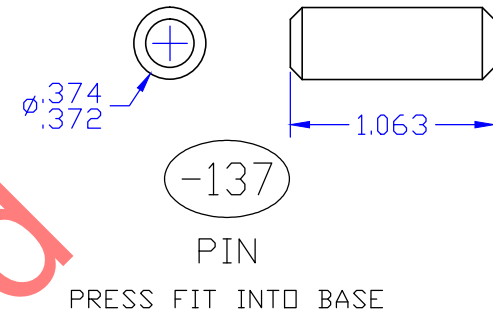
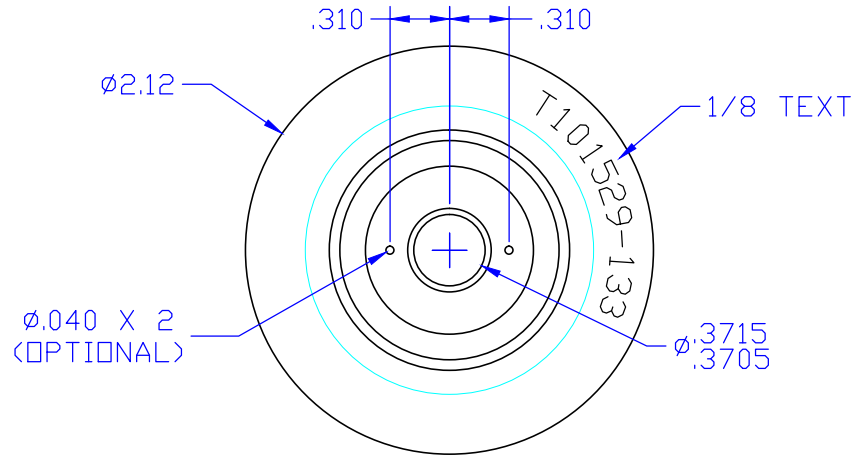
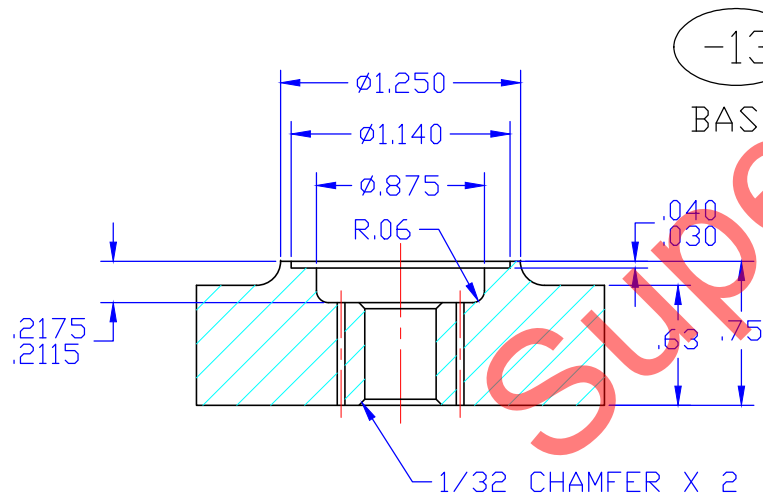
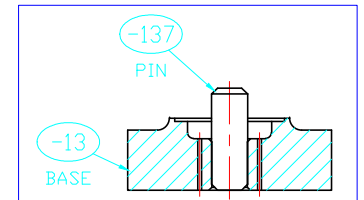


PLATE CAD YELLOW BEFORE ASSEMBLY



ASSEMBLY:
PRESS -137 PIN INTO
-13 BASE AS SHOWN.



UNDER REVIEW
URF 17-721 VM

DRAWN BY:	COLE
CHECKED	
HEAT TREAT	
FINISH SPEC	CAD YELLOW
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	FRACTIONS ± 1/32
.XXX ± .010	ANGLES ± 5°
.XX ± .03	
.X ± .1	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
.015 x 45° PR .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

RED BARN MACHINE	
TITLE	
BASE ASSY FOR -131	
DWG NO.	T101529-133
SCALE	1 : 1
DATE	4-18-02
SHEET	1 of 1

PART #	QTY	DESCRIPTION	USED ON MODEL
-13	1	BASE - 4140 Ø2 1/8 x 3/4	BLADE ASSEMBLY
-139	1	SPACER - 4140 Ø3/4 x 3/16	206-016-201-131
-137	1	PIN - DRILL ROD 3/16 x 1 1/8	&
			206-016-201-133

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REVISIONS			
REV	DESCRIPTION	DATE	APPROVE

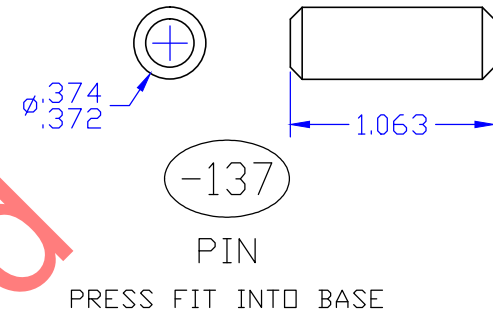
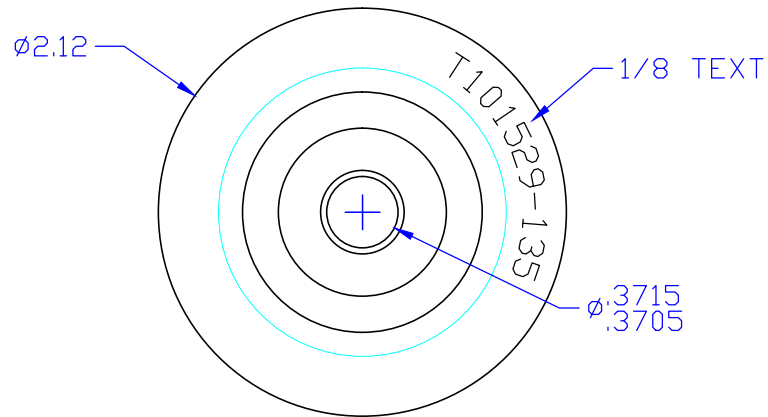
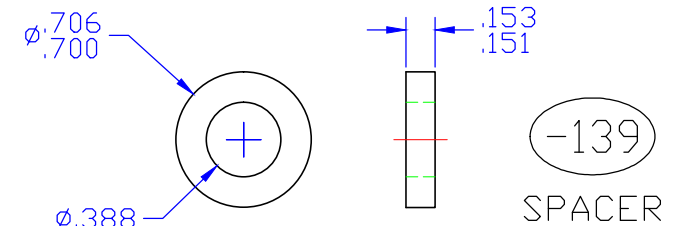
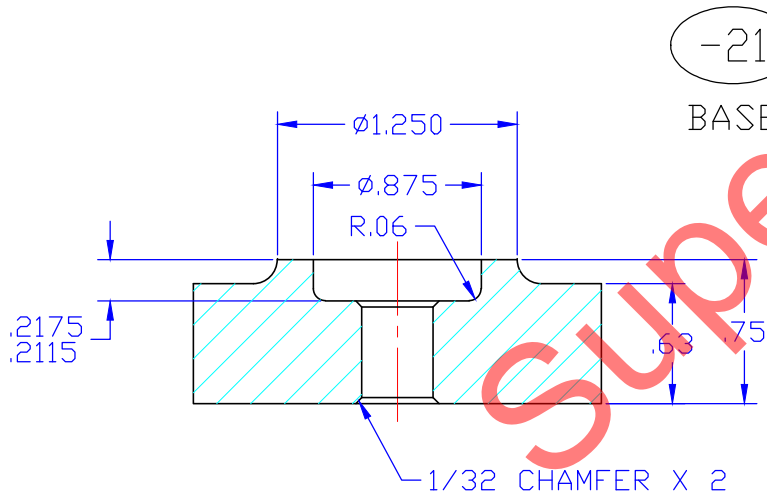
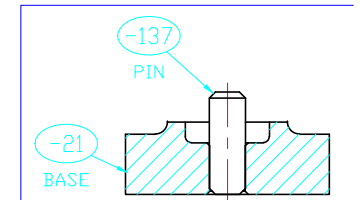


PLATE CAD YELLOW BEFORE ASSEMBLY



ASSEMBLY:
PRESS -137 PIN INTO
-21 BASE AS SHOWN.



UNDER REVIEW
URF 17-721 VM

DRAWN BY:	COLE
CHECKED	
HEAT TREAT	
FINISH SPEC	CAD YELLOW
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	FRACTIONS $\pm 1/32$
.XXX $\pm .010$	ANGLES $\pm 5^\circ$
.XX $\pm .03$	
.X $\pm .1$	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
.015 $\times 45^\circ$ PR .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

RED BARN MACHINE	
TITLE	
BASE ASSY FOR -131	
DWG NO.	T101529-135
SCALE	1 : 1
DATE	11-6-01
SHEET	2 of 2

PART #	QTY	DESCRIPTION	USED ON MODEL
-21	1	BASE - 4140 $\phi 2 1/8 \times 3/4$	BLADE ASSEMBLY
-139	1	SPACER - 4140 $\phi 3/4 \times 3/16$	206-016-201-131
-137	1	PIN - DRILL ROD $3/16 \times 1 1/8$	& 206-016-201-133

